

FORMAX®

HERE BEGINS YOUR ULTIMATE VALUE

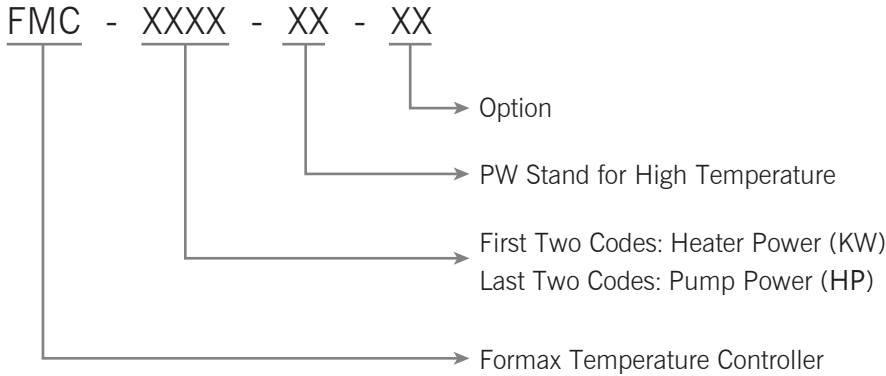
FMC Series
Water Temperature
Controller

FMC-1215PW



Please read the brochure carefully before operation.

■ Coding Principle



■ Features

- PID temperature controller with digital display and actual temperature.
- Reservation timer for 0~9999 mins. The temperature unit (C/°F) is changeable also.
- Adopts high efficiency water cycle pump which can meet the demands of temperature control for precise molds and mold loop with minor diameter to achieve precise temperature control and high efficiency heat exchange.
- The control box and mechanical are designed in isolation, so the life of circuit is extended also.
- Safety devices include power reverse phase protection, pump overload protection, overheat protection and media shortage alarm that can automatically detect abnormal situation and alarm via buzzer.
- Automatic refilled water and exhaust function.
- Equipped RS485 to realize central monitoring online.
- Rapid heating and cooling and stable temperature.

■ Application

FW series water temperature controllers have standard model (160/180°C) which is used to heat up the mold and maintain temperature, also this model can be used in other similar applications. High temperature water from the mold is returned to the cooling tank and cooled

by direct cooling. It is then pressurized by the high-pressure pump, sent to the heating tank and finally to the mold with a constant temperature. The newly applied PID temperature control can maintain accuracy and stability.

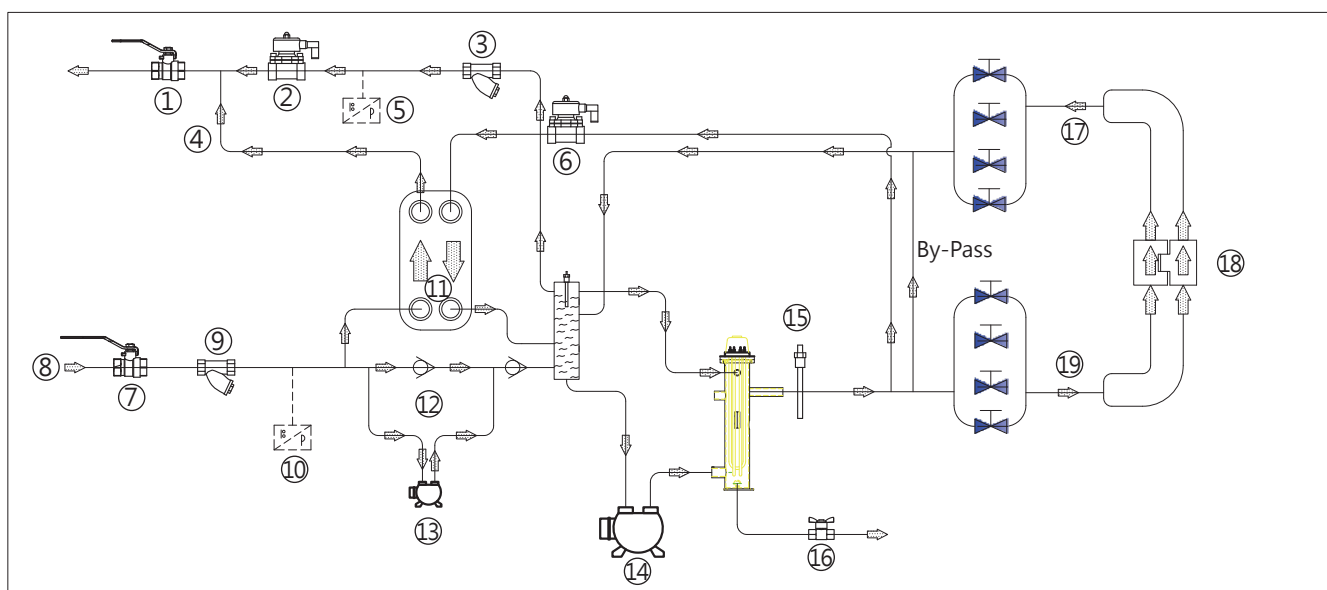
■ Options

- Electrical circuit built to comply with CE safety equipment as option.
- Automatic water drain function when changing the mold (Denotes "L").
- Water filters as option (Denotes "F").
- External PT100 (Denotes "PT100").

Working Principle

High temperature water returns to the machine and then be pressure by pump to the heater. After being heated, water will be forced to mold and continue the circle. In the process, if the water temperature is too high, the system will activate the solenoid valve to let cooling water cool down the temperature directly until the temperature is down to the system requirement. If

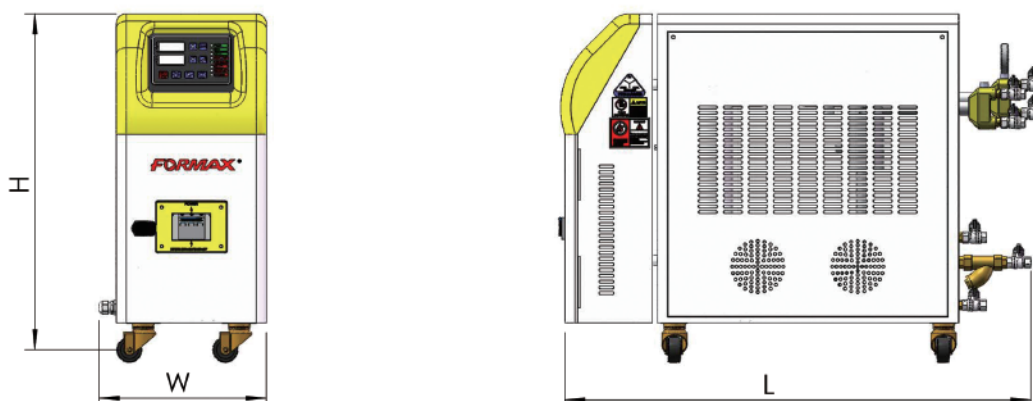
the temperature keeps increasing and reaches to the set point of ultra-high temperature, system will sound high pressure alarm and stop operation. When cooling water pressure fails to reach the set value, pressure switch will send a signal of water storage to launch low pressure alarm and machine stops.



FMC-PW System Flow Drawing (Indirect Cooling)

- | | | | |
|------------------------|-----------------------|------------------|------------------|
| ① Bali valve | ⑥ Solenoid valve | ⑪ Heat exchanger | ⑯ Discharge port |
| ② Solenoid valve | ⑦ Bali valve | ⑫ Check valve | ⑰ Hot media out |
| ③ Filter | ⑧ Cooling water inlet | ⑬ Booster pump | ⑱ Mold |
| ④ Cooling water outlet | ⑨ Filter | ⑭ Pump | ⑲ Hot media in |
| ⑤ Pressure switch | ⑩ Pressure switch | ⑮ Thermocouple | |

Outline Drawings



■ Specifications

Model	FMC-	910PWE	1220PWE	605PW	1215PW	1215HPW	
Temperature Range	°C	50~160°C				50~180°C	
Media		Water					
Heater	kW	9	12	6	12		
Cooling Way		Indirect cooling					
Cooling Capacity	Kcal/hr	10800	28000	10800	28000	30000	
Pump	Type	Vortex pump		Magnetic pump			
	Power(Kw)	0.75	1.5	0.5	1.1		
	Max. pressure (Kg/cm ²)	2.5	2.7	6	6		
	Max. output (Ltr/min)	135	160	30	53		
Booster Pump	kW	0.48					
Total Power	kW	10.23	13.98	6.98	13.58		
Min. Water Pressure	Kg/cm ²	2					
Cooling Water Pipe	Inch/set	1/2"PT					
★ Splitter and Connector	Inch/set	3/8"PT-4 inlet 4 outlet	3/8"PT-6 inlet 6 outlet	3/8"PT-2 inlet 2 outlet	3/8"PT-4 inlet 4 outlet		
★ Teflon Hose	Inch/set	3/8"-2.5Mx8	3/8"-2.5Mx12	3/8"-2.5Mx4	3/8"-2.5Mx8		
Dimension(LxWxH)	mm	790*300*700					
Weight	kG	55	70	55	70	70	

Note: 1) To ensure the stability of the heating temperature, the working pressure of cooling water neither lower 2bar nor exceed 5 bar

2) Pump testing standard : power of 50/60 Hz, purified water at 20°C(There is ±10% tolerance for either max. flowrate, or max. pressure)

3) Power supply : 3Ø · 400VAC · 50Hz

4) ★ Stands for options

Specifications are subject to change without prior notice.

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